



表面处理：
1.钢丸抛丸
2.表面镀锌

SURFACE TREATMENT:
1. STEEL BLASTING
2. Zn COATING

3D REPRESENTATIONS

ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

静态载荷测试

APPLICATION REQUIREMENTS	
<p>STATIC LOAD TEST</p> <p>200 Kgr APPLIED RESULT: <math>0^{\circ}30'</math> PLASTIC DEFORMATION ALLOWED</p>	<p>DROP TEST FROM 1m HEIGHT</p> <p>30 Kgr (DOOR'S WEIGHT) RESULT: NO BRITTLE SHEAR, PLASTIC DEFORMATION ALLOWED</p>

1m跌落测试

200kg压力，
允许半度塑形变形

30公斤（门的重量）摔落，
无裂痕和塑形变形

材料：ZAMAK 5

INCOMING MATERIAL DRAWING			
DATE	SIGN	MATERIAL	ZnAl4Cu1T / ZAMAK 5
DESIGN	20/3/09	NP	NAME DIE CAST HINGE
ENGG	20/3/09	NP	
2.1	TOLERANCE ADDED	31.05.12	AC
1.0	IRAME MODIFIED VOLUME ADDED	27.02.12	NP
VER NO	CHANGE NOTE	DATE	MODIF. BY SM
DWG STATUS	Commercialization		
APPROVAL	31.05.12	MSR	DWG. NUMBER D650835-BR-02
SHEET NO.	1/1	SCALE NTS	SPECIAL INFORMATION VOLUME: 9.1 CM ³
0650	TOLERANCE	DIN7168 - g	DESIGNS AND ANY INFORMATION DEPICTED IN THIS DRAWING ARE PROPRIETARY AND NOT TO BE USED OR REPRODUCED WITHOUT THE WRITTEN PERMISSION OF